# **Work / Power**

### HYDRAULIC HORSEPOWER:

 $a) HP_T = \frac{GPM \times PSI}{1714}$ 

 $HP_T = Theoretical HP$ b) Input to pump:

 $HP_{in} = \frac{GPM \times PSI}{1714 \times (e_t)}$ 

e<sub>t</sub> = overall pump efficiency c) output of Hydraulic Motor:

 $HP_{out} = \frac{GPM \times PSI \times (et)}{1714}$ 

et = overall motor efficiency

### HEAT GENERATION:

 $BTU/hr = 1.5 \times GPM \times PSI$ 

PSI=Pressure loss which does not produce work

## HEAT RADIATION OF A HYDRAULIC RESERVOIR:

 $BTU/hr = 2.54 (Av) (\triangle T)$ 

BTU/hr = Heat radiated

Av = Vertical tank area in contact with oil  $\Delta T$  = Desired oil temp minus ambient air

temperature in degrees Fahrenheit

#### ESTIMATING IMMERSION HEATERS.

 $KW = \frac{V \times \triangle T}{800 T}$ 

V = Tank capacity gallons

 $\Delta T$  = (desired - ambient) temperature in degrees

Fahrenheit

T = Time in hours KW = Input heat required. POWER:

1 HP = 1.014 metric HP

1 HP = .7457 KW

1 HP = 42.4 BTU/min

1 HP = 2545 BTU/Hr.

1 HP = 550 ft - lb/sec

ELECTRICAL FORMULAS		
To Find	Alternating Current	
	Single-Phase	Three-Phase
Amperes when horsepower is known	$\frac{\text{HP} \times 746}{\text{E} \times \text{Eff} \times \text{pf}}$	$\frac{\text{HP} \times 746}{1.73 \times \text{E} \times \text{Eff} \times \text{pf}}$
Amperes when kilowatts are known	$\frac{Kw \times 1000}{E \times pf}$	$\frac{\text{Kw} \times 1000}{1.73 \times \text{E} \times \text{pf}}$
Amperes when kva are known	Kva × 1000 E	Kva × 1000 1.73 × E
Kilowatts	$\frac{I \times E \times pf}{1000}$	$\frac{1.73 \times I \times E \times pf}{1000}$
Kva	I × E 1000	1.73 × I × E 1000
Horsepower = (Output)	$\frac{1 \times E \times Eff \times pf}{746}$	$\frac{1.73 \times I \times E \times Eff \times pf}{746}$

I = Amperes; E = Volts; Eff = Efficiency; pf = Power factor; Kva = Kilovolt-amperes; Kw = Kilowatts.

Power is defined as the rate of doing work. To better describe this term we will use the example we cited earlier. Assuming the book weighs 1 pound and we lift it 3 feet off the table we have done 3 ft.-lbs. of work. It does not matter if we lift it fast (1 second) or slow (1 hour), we always do the same amount of work. It does, however, take more power to lift the book in a lesser amount of time. Consequently, the units of power are defined as the amount of work (ft.-lbs.) per unit time (seconds) or:

$$POWER = \frac{\text{ft-lbs.}}{\text{sec.}}$$

The common method of measuring power is known as horsepower. Horsepower is defined as the amount of weight (lbs.) a horse could lift one foot in one second. By experiment it was found that the average horse could lift 550 lbs. one foot in one second, consequently:

1 Horsepower = 
$$\frac{550 \text{ ft.-lbs.}}{\text{sec.}}$$

